

DIXIE-MARCO, INC.
SERVICE BULLETIN #119

Date: 9/17/70

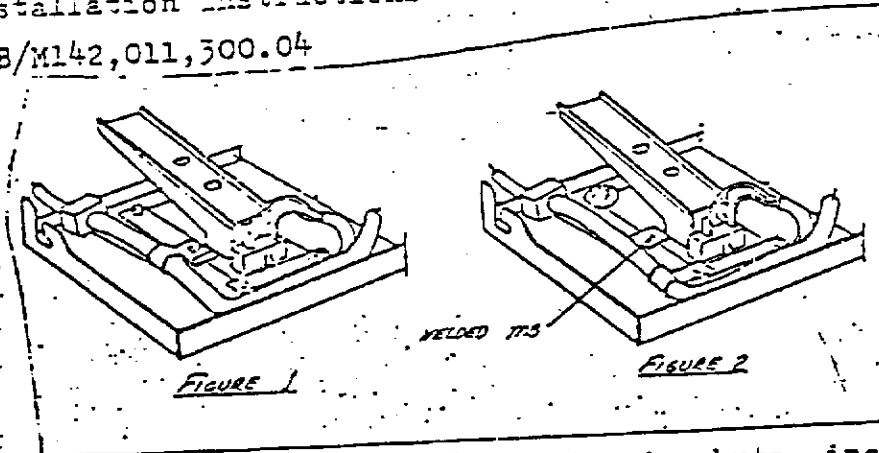
MODELS: All Serpentine Venders
All Automatic Can/Bottle Venders

REASON: To provide a more durable coin insert casting assembly.

SUBJECT: Installation Instructions

ORDER AS: B/M142,011,300.04

DO THIS:



1. Remove plastic coin insert, galvanized coin chute, incandescent lamp and harness, lamp cover and lamp bracket.

2. Install new coin insert from front of panel. Secure with tee bolts, keps nuts, retainer strips and self-tapping screws, as shown in Fig. 1. Secure new lamp harness with large screws, as shown.

Fig. 2 shows installation on models which have welded on retainer tabs for galvanized coin chute. Note that only 2 tee bolts are used. Also note use of large domed washers in bottom corners.

3. Early models require a short coin chute. Chute in kit has been marked to be cut off when short chute is required.

4. When installation is complete, apply instruction sign.

KIT CONSISTS OF:

1	C801,200,860.21	Coin Insert Die Cast
1	A904,700,180.01	Correct Change Lamp
3	A143,051,220.13	Retainer - Coin Insert
4	900,800,500.01	Keps Nut
1	901,900,550.01	Clamp
4	900,400,350.01	Tee Bolt
2	900,300,110.01	Sheet Metal Screw, Ph. Edg. Ed.
2	900,700,620.01	Large Domed Washer
2	900,301,520.01	Sheet Metal Screw - Ph. Pan Ed.
1	903,802,540.21	Instruction Sign, 20¢
1	A4810.05	Coin Chute - Field Modification
1	A143,055,400.05	Ass'y. Lead - Corr. Change Lamp